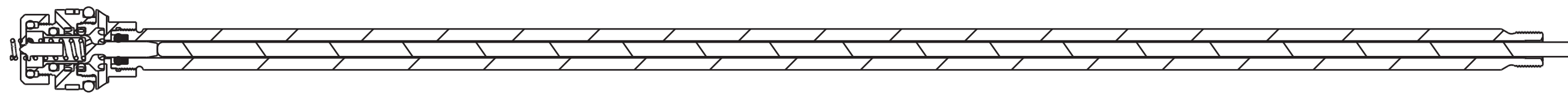


4

3

2

1



SECTION A-A

ASSEMBLY INSTRUCTIONS:

1 AFTER ASSEMBLY CYCLE PUSH ROD TO ENSURE PROPER ACTUATION.

TORQUE:  
40±5 IN.LB.

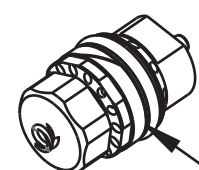
GREASE:  
THIN LAYER  
OF SLICK HONEY

IMPORTANT:  
NOTE ORIENTATION OF SHAFT  
ID SEALING SURFACE IS ON THIS END

GREASE:  
THIN LAYER  
OF SLICK HONEY

Bearing: Internal [ .039 W X .101 ID X .049 TH, Ø.101 Rod] Back-up Ring

Seals: O-Ring [2.7mm ID X 1.5mm CS] Metric, N-70, Dynamic



825-00-189-KIT  
2025 Transfer, Piston Assy, Spool Valve

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**FOX** FOX Factory, Inc. Ph 831-768-1100  
130 Hangar Way, Watsonville, CA 95076 USA Fax 831-768-9312

TITLE  
Assy Dwg, 2025 Transfer  
Main Shaft

SIZE DWG. NO.

C

PLOT SCALE 0.8:1

SHEET 1 OF 1